



FITTING INSTRUCTIONS FOR

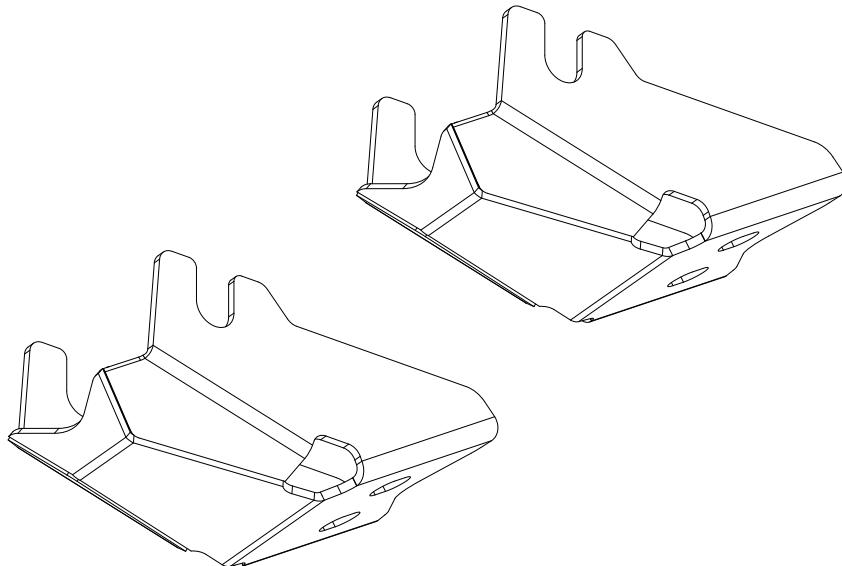
Rear Trailing Arm Guards

SKU

KS0995

COMPATIBILITY

Toyota Prado 250, Lexus GX 550



Included contents

QTY	COMPONENT
2	Rear Trailing Arm Guard
4	M10 x 25 Flanged Hex Bolt G8.8
4	M10 x 30 x 2.5 DIN Flat Washer
4	M10 Channel Nut



Time

15 minutes / Quarter of a beer

For further information contact KAON on **07 3180 1470** or info@kaon.com.au

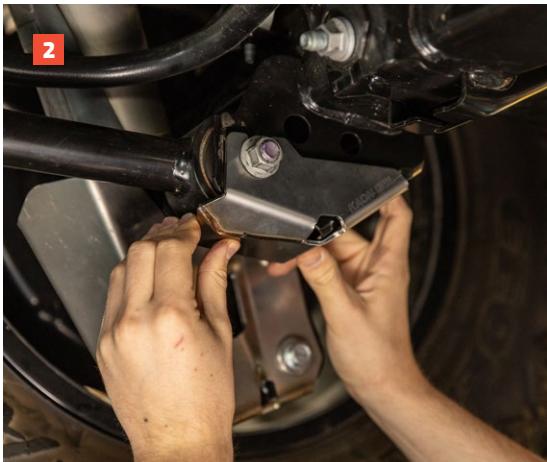
GB.8 Bolt Torque

DIAMETER (mm)	5mm	6mm	8mm	10mm	12mm	14mm
LUBRICATED (Nm)	5 Nm	8 Nm	16 Nm	33 Nm	56 Nm	84 Nm
NON-LUBRICATED (Nm)	6 Nm	10 Nm	22 Nm	44 Nm	77 Nm	112 Nm

Let's get to work.

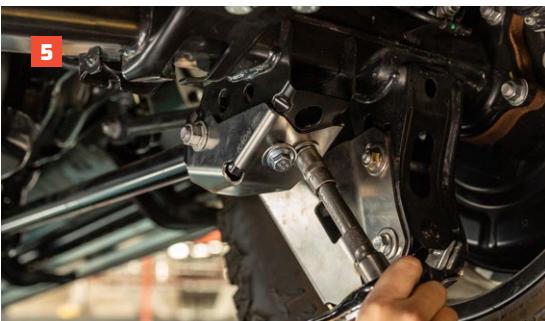
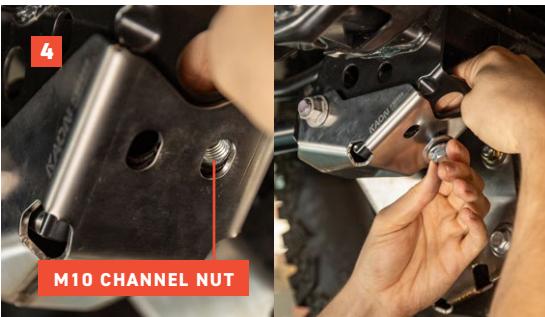
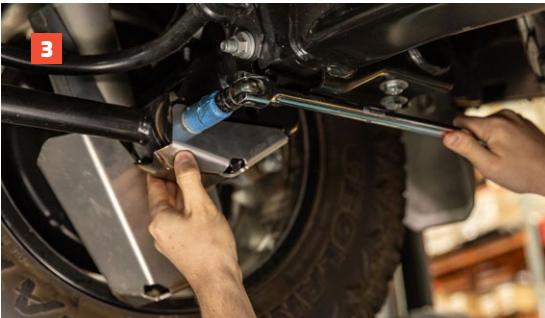
Installation

1. Locate the axle side bolt on the lower trailing arm mounts. Using a socket wrench, loosen off the bolt until there is a small gap on the thread that the guard can slide over.
2. Slide the trailing arm in position on each side, with the etched side pointing inwards toward the underside of the car.



Installation cont.

3. Tighten the factory bolt on the lower trailing arm mount until just tight, to secure the guard in place.
4. One at a time, slide a channel nut into position inside the trailing arm mount and in alignment with a bolt opening on the guard. Hold in place and secure with a supplied bolt and washer. Repeat with the other channel nut.
5. Tighten the M10 bolts to the recommended torque settings.
6. Torque the factory bolts back to factory settings – for the lower trailing arm mount this will be approximately 150Nm.
7. That's it – you're done!





Local Knowledge & Assistance

We know half the fun of building your dream 4x4 is getting your hands dirty. But we also know that sometimes, things don't go to plan. If in the pursuit to build the ultimate setup you find yourself off-track, we're here to help you get unstuck.

For further information call 07 3180 1470 or email info@kaon.com.au

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