



FITTING INSTRUCTIONS FOR

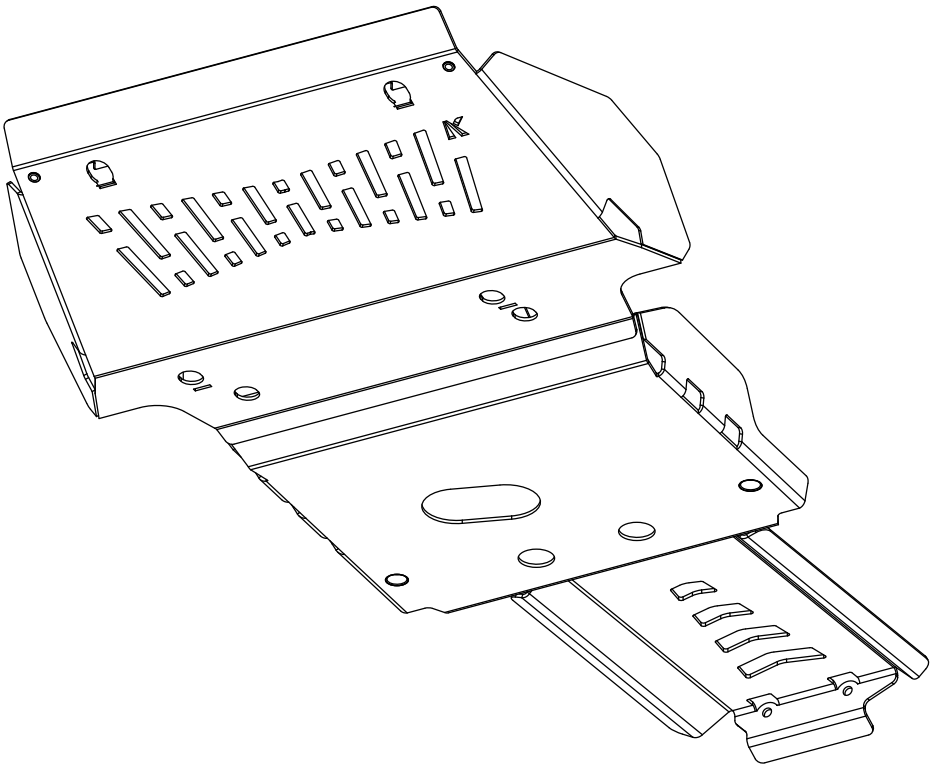
# Underbody Guards

SKU

**KS0024/26/76**

COMPATIBILITY

**Toyota Prado 120/ Lexus GX 470**



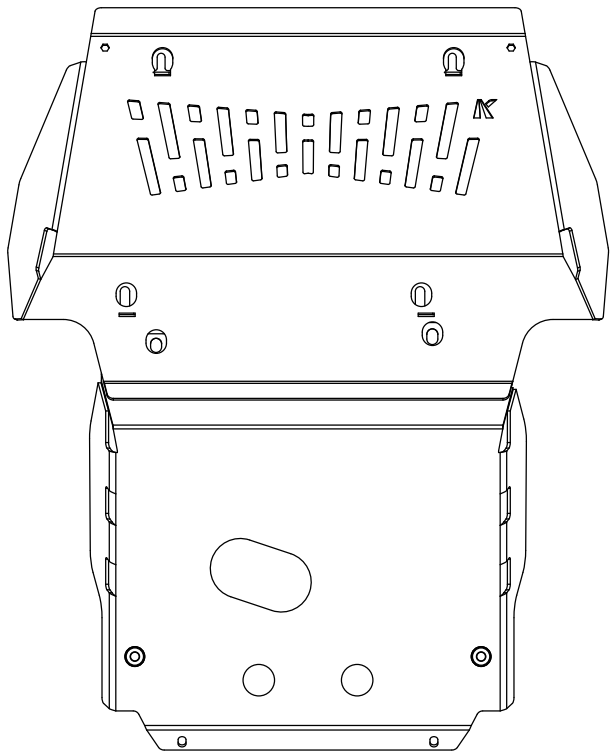
**Time**

1 hour / 1 Beer

For further information contact KAON on **07 3180 1470** or [info@kaon.com.au](mailto:info@kaon.com.au)

The following instructions will vary,

Front and Sump Guard



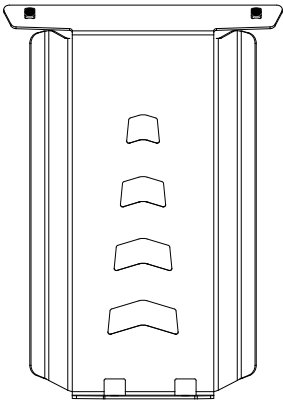
**KS0024**  
**Front and Sump**

Front & Sump included contents			
QTY	COMPONENT	QTY	COMPONENT
1	Front Guard	6	M8 x 24 x 2.0 DIN Flat Washer
1	Sump Guard	8	M8 x 25 Flanged Hex Bolt G8.8

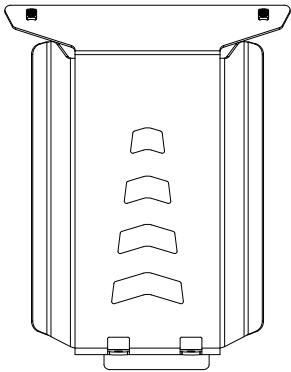
depending on your UVP configuration.

# Transmission Guard

**KS0026**  
**Transmission (Diesel)**



**KS0076**  
**Transmission (V6)**



Transmission Guard included contents			
QTY	COMPONENT	QTY	COMPONENT
1	Transmission Guard	2	M10 x 25 Flanged Hex Bolt G8.8
2	M8 x 24 x 2.0 DIN Flat Washer	2	M10 Flanged Nut
2	M8 x 25 Flanged Hex Bolt G8.8		

G8.8 Bolt Torque						
DIAMETER (mm)	5mm	6mm	8mm	10mm	12mm	14mm
LUBRICATED (Nm)	5 Nm	8 Nm	16 Nm	33 Nm	56 Nm	84 Nm
NON-LUBRICATED (Nm)	6 Nm	10 Nm	22 Nm	44 Nm	77 Nm	112 Nm

# Let's get to work.

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## Sump Guard Installation

- 1. Start by removing the factory underbody guards and trim.
- 2. With the underbody guards now removed, ensure all mounting surfaces are clean, free of dirt and grime, and put some grease or anti-seize compound in the mounting holes.
- 3. Place the Sump Guard in position. Mount to the vehicle using the supplied M8 hardware. Note that you do not need to use washers in the recessed mounts at the rear of the sump guard.



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## Front Guard Installation

4. Loosely attach two supplied M8 bolts and washers to the front cross member. They will only need to be wound on by a few threads.
5. You'll notice the forward mounts on the front guard are open slots. Line these up with the factory bolts and slide them on. The Front Guard should be able to hang and hold itself in place.
6. Secure the rear of the Front Guard using the remaining two M8 bolts and washers, ensuring the Front and Sump Guards align.
7. If you are installing a Transmission Guard, proceed to Step 8. If not, you may proceed to finishing the installation on Step 10.



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## Transmission Guard Installation

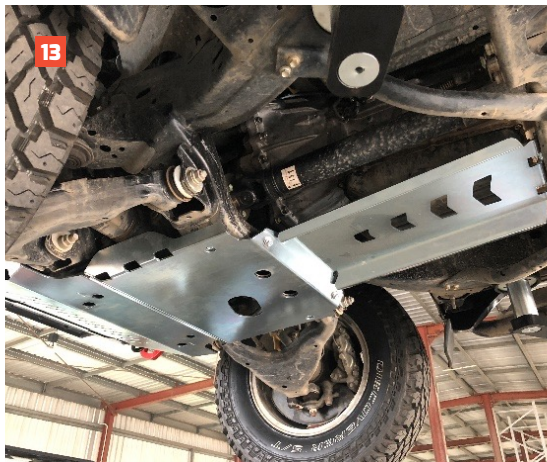
8. On the rear of the installed Sump Guard, you will notice two mounting points. Secure the Transmission guard to these points using the supplied M8 bolts and washers.
9. Secure the Transmission Guard at the rear using the M10 hardware.



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## Finishing the Install

10. You're almost there! Check fitment and alignment of the plates, and adjust as needed.
11. Starting from back of the Transmission Guard and moving forward, tighten up all bolts as per the recommended torque settings.
12. Reattach any plastic trims or splash guards to the Front guard.
13. That's it, you're done!  
All that's left to do is to pack the car and hit the tracks.





### **Local Knowledge & Assistance**

We know half the fun of building your dream 4x4 is getting your hands dirty. But we also know that sometimes, things don't go to plan. If in the pursuit to build the ultimate setup you find yourself off-track, we're here to help you get unstuck.

**For further information call 07 3180 1470 or email [info@kaon.com.au](mailto:info@kaon.com.au)**

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