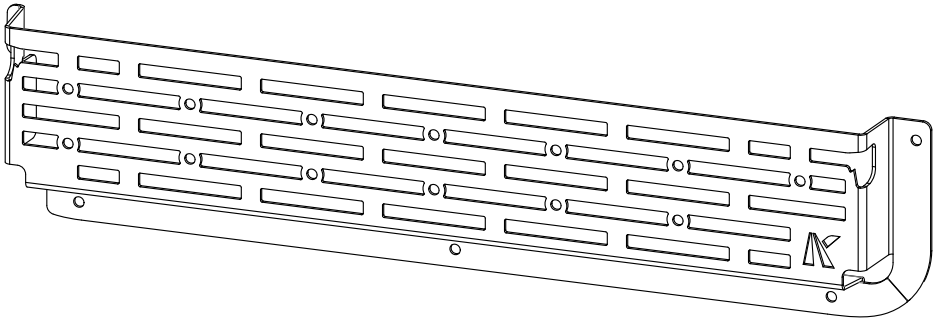





FITTING INSTRUCTIONS FOR

Rear Door Cage

PART NUMBER	VARIANT	COMPATIBILITY
KS0340	Stainless	Toyota Prado 150, Lexus GX 460



Included contents	
QTY	COMPONENT
1	Rear Door Cage
5	Self Tapping Screws

 Time	30 minutes / Half a beer
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Scan the **QR code** to watch the video installation guide,
or for further information contact KAON on **07 3180 1470** or **info@kaon.com.au**



Bolt Torque

DIAMETER (mm)	5mm	6mm	8mm	10mm	12mm
NEWTON-METRES (Nm)	5 Nm	9 Nm	22 Nm	44 Nm	77 Nm

Let's get to work.

Preparation

1. Remove plastic panel cover.
2. Position the cage as shown and check for clearance to the rear door table.
3. With a pencil, mark the position of the upper left and right holes.



Installation cont.

1. Using a 3mm drill bit, carefully drill the the plastic trim at the positions marked.
2. Install the two top self tapping screws. **DO NOT OVER TIGHTEN**
3. If you already have a KAON table installed, remove the table to gain access to the 3 lower mounting holes on the cage.
4. Drill 3mm pilot holes at these 3 positions and install the self tapping screws.





Local Knowledge & Assistance

We know half the fun of building your dream 4x4 is getting your hands dirty. But we also know that sometimes, things don't go to plan. If in the pursuit to build the ultimate setup you find yourself off-track, we're here to help you get unstuck.

For further information call 07 3180 1470 or email info@kaon.com.au

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