

PART NUMBER	KS0297
PRODUCT DESCRIPTION	Roof Handle M6 Captive Nut
VEHICLE COMPATIBILITY	Toyota Landcruiser 200 Series, Prado 150, GX460

Parts

4 x M5x12 flanged hex bolts

4 x M6 Aluminum nut blocks

4 x Black TPU nut retainers

1 x M6 x 40 hex bolt (installation tool)



Preparation

Remove the rear grab handles by prying off the plastic cover and removing metal clips.

Create 2mm clearance around the rectangular clip opening by positioning or trimming the roof lining.

M6 Roof Nut Installation

*** IMPORTANT ***

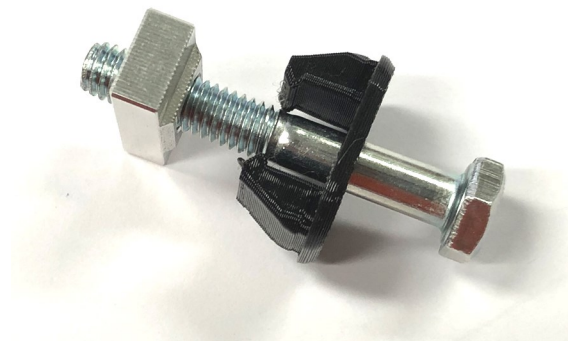
Please read and understand the steps required to install and retain the M6 nut blocks in the roof. Refer to video for more details.



<https://youtu.be/lB8XcvSnDfs>

The supplied M6x40 hex bolt is used to install the nut block and retainer in the roof cavity.

Place the retainer and nut block on the hex bolt as shown in the picture. The retainer will clip over the nut block to hold it in the roof cavity.



BOLT TORQUE	Dia. (mm)	5mm dia	6mm dia.	8mm dia.	10mm dia.	12mm dia.
	(Nm)	5 Nm	9 Nm	22 Nm	44 Nm	77 Nm

**** We recommend applying anti-sieze compound or grease to all bolted connections**
For further information, contact Kaon on (07) 3180 1470 or email info@kaon.com.au

FITTING INSTRUCTIONS

PART NUMBER	KS0297
PRODUCT DESCRIPTION	Roof Handle M6 Captive Nut
VEHICLE COMPATIBILITY	Toyota Landcruiser 200 Series, Prado 150, GX460

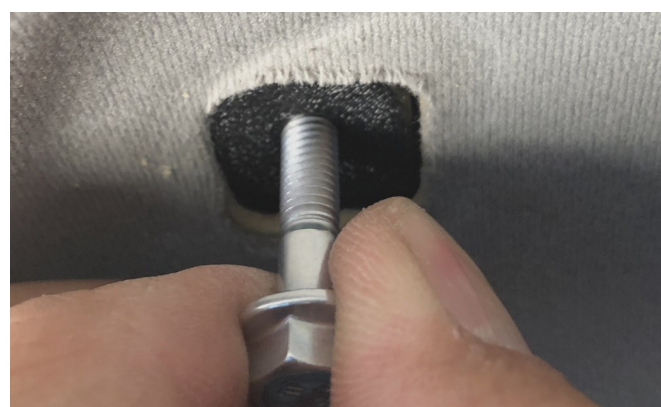
Insert the nut block into the rectangular opening in the roof. Rotate the block 90 degrees so that the spigot on the nut block locates in the rectangular opening.

While pulling back on the bolt, insert one leg of the retainer and push to clip in place.

Push the other leg up into the cavity and ensure that retainer is securely held in the roof and that the aluminum nut is held in place properly. Pull on the hex bolt to confirm that the aluminum nut is position properly and held securely. Unwind and remove the bolt.

Attach brackets or accessories to the nut block with M6 bolts.

To remove, wind in the long M6 bolt and push up to release the nut block from the retainer. Pull back the dislodge the retainer and remove both the nut block and retainer from the opening.



BOLT TORQUE	Dia. (mm)	5mm dia	6mm dia.	8mm dia.	10mm dia.	12mm dia.
	(Nm)	5 Nm	9 Nm	22 Nm	44 Nm	77 Nm

**** We recommend applying anti-sieze compound or grease to all bolted connections**
For further information, contact Kaon on (07) 3180 1470 or email info@kaon.com.au