



FITTING INSTRUCTIONS FOR

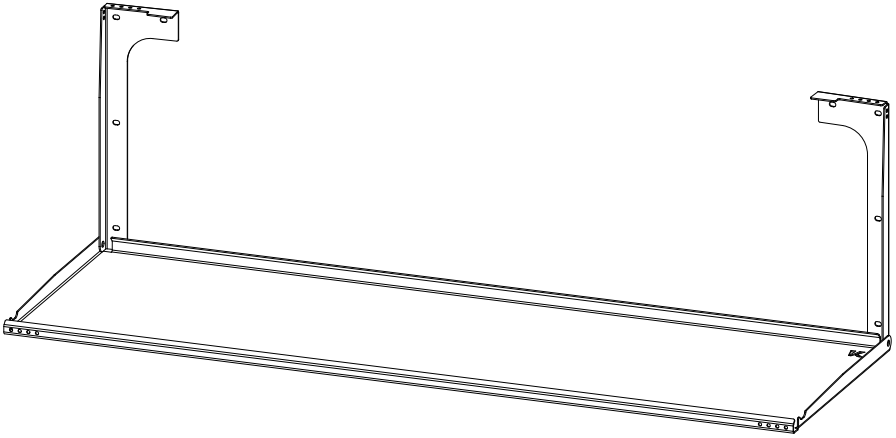
# Rear Door Drop Down Table

PART NUMBER

**KS0053**

COMPATIBILITY

**Toyota Prado 150**



## Included contents

QTY	COMPONENT	QTY	COMPONENT
1	Rear Door Table	2	2 M8 Hexagon Nyloc Nuts
2	Mounting Brackets	2	Plastic Cord Buttons
8	Self Tapping Screws w attached Washer	10	M5 x 16 Dome Head Bolts
2	M8 x 16 Flat Round Washer	8	M5 DIN Washers
2	M8 x 16 Button Head Screws	10	M5 Nyloc Nuts



**Time**

30 minutes / Half a beer

Scan the **QR code** to watch the video installation guide,  
or for further information contact KAON on **07 3180 1470** or [info@kaon.com.au](mailto:info@kaon.com.au)



## Bolt Torque

DIAMETER (mm)	5mm	6mm	8mm	10mm	12mm
NEWTON-METRES (Nm)	5 Nm	9 Nm	22 Nm	44 Nm	77 Nm

# Let's get to work.

---

## Preparation

1. First up, remove the plastic protective layer to reveal your shiny new brackets and rear door table.
- 

## Bracket Installation

1. Position the bracket on the rear door. You want to ensure it lines up with the rounded edge.
2. Mark the placement of the 3 holes.
3. Drill a 3mm hole in the top right hole of the bracket, and attach the bracket using the supplied self-tapping screw.
4. Drill the other remaining holes of the bracket and insert the self-tapping screws in place.
5. For the left hand side bracket, allow a 3mm gap between the lined edge and the bracket. Drill 3mm holes and attach the bracket using self-tapping screws.
6. Whatever you do, **DO NOT OVERTIGHTEN** the screws.



---

## Table Installation

1. To attach the table using M8 button head screw and M8 round washer and tighten with the M8 nyloc nuts.
2. Ensure the table sits on the outside of the bracket and the washer is between the table and the bracket.
3. Repeat on the other side.
4. To attach the support line, weave the cord through the holes of the bracket to the table as shown. Repeat on other side.
5. To install the bungee button, align the plastic cord button in the hole on the outer surface of the table and affix using the M5 x 16 dome head bolt and nyloc nut.



---

## Optional Step

We've found some folks prefer the extra security of bolting through the plastic panel. If this sounds like you, here's what you need to do:

1. Remove the rear door table by removing 6 self tapping screws.
2. Carefully remove the plastic panel off the rear door.
3. Drill and enlarge the mounting holes to 5mm.
4. Attach the brackets to the plastic panel using M5 dome head bolts, washers and nyloc nuts. Place the supplied washer on the inside of the plastic panel.
5. Check the position of the brackets and tighten all mounting bolts.
6. Reassemble the plastic panel and rear door table.



### Local Knowledge & Assistance

We know half the fun of building your dream 4x4 is getting your hands dirty. But we also know that sometimes, things don't go to plan. If in the pursuit to build the ultimate setup you find yourself off-track, we're here to help you get unstuck.

For further information call 07 3180 1470 or email [info@kaon.com.au](mailto:info@kaon.com.au)

Disclaimer: The products sold by KAON should not be modified, and are for use only on the vehicles specifically stated. KAON will not be liable for any damages arising out of the use or misuse of its products. It is the customers responsibility to ensure the products are safely and properly used and installed. KAON consistently seeks to improve its products and reserves the right to make changes to any product.